

***RHINO METALS***™  
PROTECTING & SECURING AMERICA

**TOOL CHEST OWNER'S MANUAL**

**[WWW.RHINOSAFE.COM](http://WWW.RHINOSAFE.COM)**

**MAKERS OF RHINO, IRONWORKS, KODIAK, BIGHORN, & LONGHORN SAFES**

At Rhino Metals, Inc., our job goes beyond just making awesome metal stuff. We believe our ultimate responsibility is to provide a quality product that creates peace of mind and unmatched value for our customers.

We are thankful you chose Rhino Metals, Inc. to help protect your valuables and are confident you will be satisfied with your Rhino product for years to come.

The Rhino Metals, Inc. Team

## PURCHASE AND PRODUCT INFORMATION

Serial Number: \_\_\_\_\_

Purchased From: \_\_\_\_\_

Date: \_\_\_\_\_

PLEASE HAVE YOUR PURCHASE INFORMATION AVAILABLE WHEN CALLING FOR TECHNICAL OR WARRANTY SUPPORT. THIS WILL EXPEDITE THE CALL.

ATTACH COPY OF ORIGINAL SALES RECEIPT TO THIS MANUAL FOR REFERENCE

**DO NOT STORE YOUR KEYS OR OWNER'S MANUAL INSIDE YOUR STORAGE PRODUCT**

## SAFETY PRECAUTIONS



### ⚠ WARNING ⚠

Units can tip or strike you.

- **Read Instruction Manual.**
- **Do not open more than one loaded drawer at a time.**
- **Keep children away.**
- **Lock drawers and door before moving.**
- **Do not step on or in drawers.**
- **Apply brakes on locking casters when not moving unit.**
- **Do not pull; push to move.**

*Tippling of unit can cause injury or death.*

Units edges can cut or pinch.

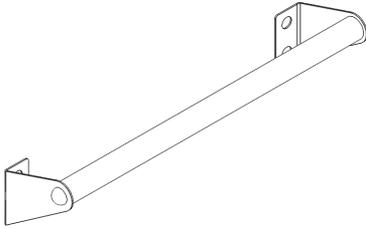
- **Wear gloves when lifting by edges.**
- **Keep feet and fingers clear of edges when hanging, stacking or moving units.**

*Units edges can cause injury.*

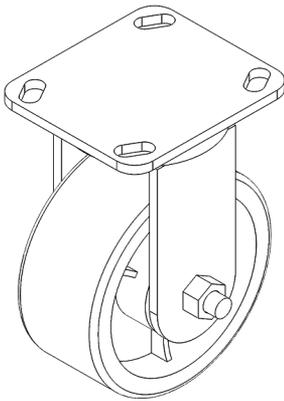
## ASSEMBLY TOOLS

- 13mm Wrench
- Phillips Screwdriver

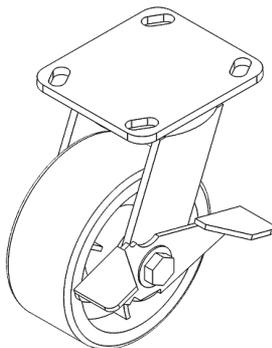
## PARTS LIST



- Handle



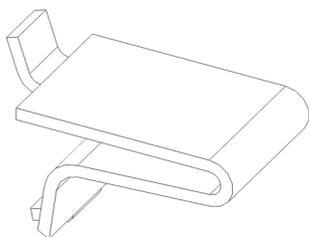
- Non-Locking Swivel Caster



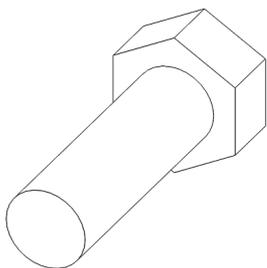
- Locking Swivel Caster



- Locking Rod and Holders



- Shelf Clips (Cabinet Models)



- 10mm Bolt

# ASSEMBLY INSTRUCTIONS

## Step 1: Getting Started

Remove the casters and the handle from the drawer and close the drawer.

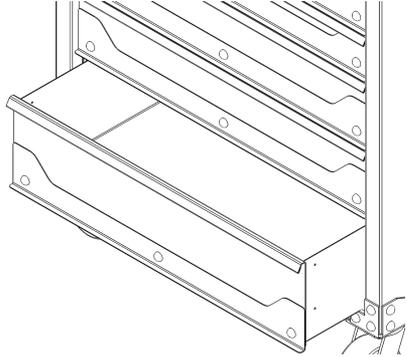


Figure 1. Empty drawer.

## Step 2: Installing The Handle

Use a 13mm wrench to remove the bolts on the right hand side of the toolbox.

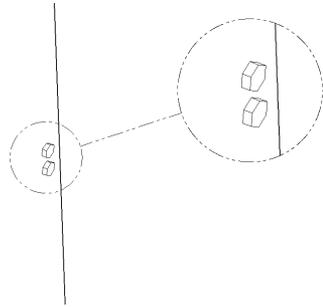


Figure 2. The tool chest is shipped with the handle bolts fastened in the bolt holes without the handle installed.

Position the handle over the precut holes and attach it using the bolts that were removed from the same holes using the 13mm wrench.

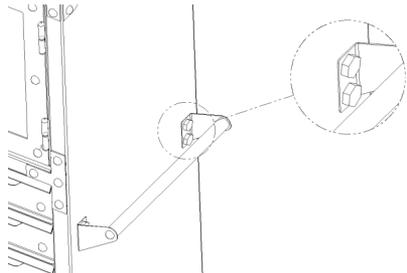


Figure 3. Handle attached to the tool chest.

### Step 3: Removing the Shipping Feet

Use a jack or a block to lift one end of the tool chest approximately 7.5" off the floor. This will allow the casters to slide underneath.

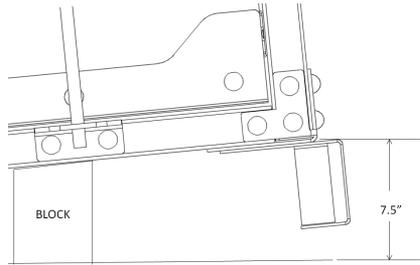


Figure 4. The block holds the tool chest 7" off the ground.

Remove bolts from the shipping feet on the blocked side with a 13mm socket wrench and then remove the shipping feet.

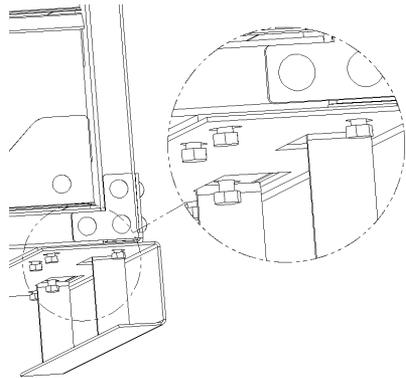


Figure 5. Remove the bolts from the shipping feet.

Install casters with the bolts from the shipping feet.

*For IWTC6534, IWTC4355, RTC4355, and IWTC4437 models: Place the two Fixed Casters on the opposite side of the handle side of the tool chest.*

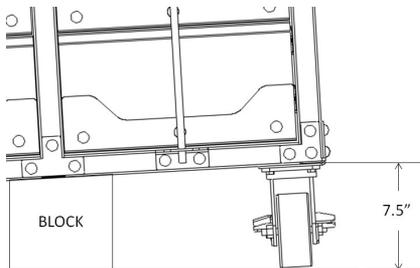


Figure 6. Block should offer just enough clearance to slide the casters under the tool chest.

Lower the tool chest off of the jack or blocks and onto the casters.

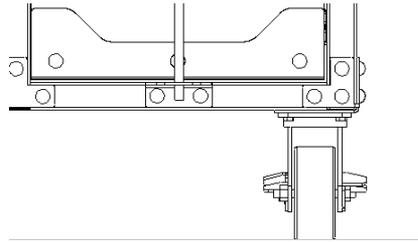


Figure 7. After removing the block, the tool chest can rest on its casters.

Repeat Step 3 for the other end of the tool chest.

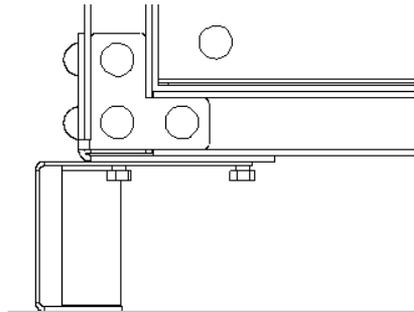


Figure 8. Repeat the same steps to remove the other shipping foot.

#### Step 4: Locking Rod Holders

Locate rod holders. Remove adhesive backing and clip to rod(s). Place on side with handle and cut-out(s) for locking rods. Slide top of locking rod into cutout and press adhesive against side to hold rods in place.

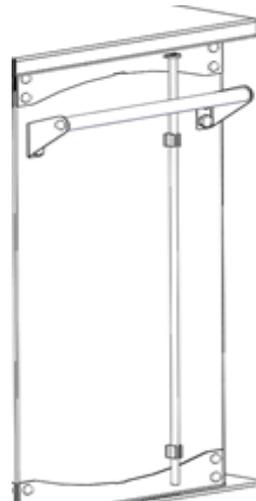


Figure 9. Recommended location for locking rod holders.

## Power Strip Installation

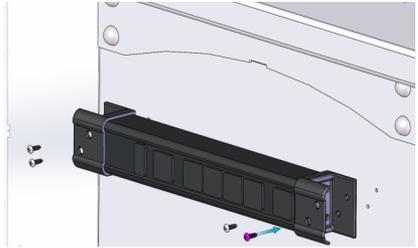
Locate power strip and self-threading screws in bottom drawer of tool chest.

Recommended location is the opposite side from the handle where there are pre-drilled holes.

Unwrap power cord for installation.

Place power strip against the side of the tool chest and screw the self-threading screws into the pre-drilled holes until it is held tightly against the side.

**NOTE: Do not over-tighten screws.**

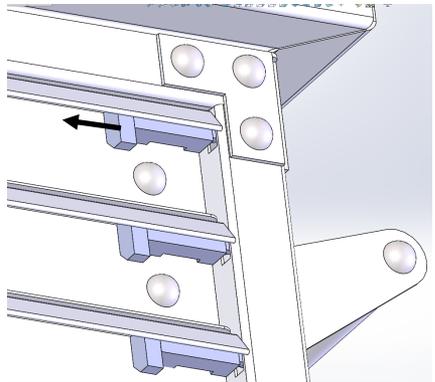


## Drawer Latch Operation

Each drawer has a latch to keep the closed when not in use.

To open drawers, slide the latch toward the left and pull the drawer open.

To close the drawers, simply push the drawer fully closed, the latch will automatically engage.



## Drawer Removal and Installation

### Drawer Removal:

Pull the drawer out to full extension.

Rotate the black levers on each drawer bracket in the direction of the arrow on the bracket and hold.

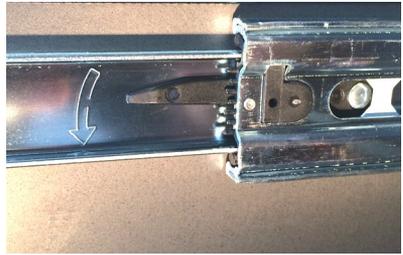


Figure 9. Black levers on each bracket.

While holding the levers, pull the drawer away from the tool chest until the drawer is released from the slides.

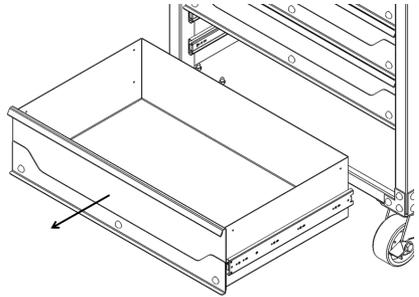


Figure 10. Pull the drawer out of the tool chest.

### Drawer Installation:

Pull the slides inside the tool chest out until they are fully extended.

Rotate the black levers on each drawer slide in the direction of the arrow on the bracket and hold.

Insert the brackets on the drawer into the slot in the slides.

Push the drawer into the tool chest until the brackets are properly positioned in the slides.



Figure 11. Brackets on the drawer are inserted into the sliders in the tool chest before pushing the drawer into the tool chest.

## CONTACT US

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To learn more and find additional products, please visit:  
[www.rhinosafe.com](http://www.rhinosafe.com)

### **Technical Support**

Call: 1-208-454-5545

For Technical Support issues, it is helpful to be near your storage product  
when you call.

### **Customer Service**

Call: 1-208-454-5545

<https://www.facebook.com/RhinoSafeCo>

# SALES RECEIPT

## **Rhino Metals Inc. Tool Chest Limited Lifetime Warranty**

Rhino Metals offers to the original purchaser, a limited lifetime warranty, covering defects in workmanship and material. This Warranty applies only to Tool Chests located in the United States and Canada, purchased at an authorized RHINO METALS™ dealer, and that have been used solely in residential applications. Commercial or industrial use applications carry a one year warranty against defects in workmanship and materials.

In order to receive warranty support under this Warranty, Purchaser must provide Rhino Metals with (1) proof of purchase, (2) a written statement, (3) photographs of the damaged tool chest. Rhino Metals will make the decision to repair the tool chest in-home, at the factory, or replace the it altogether. If possible, the tool chest will be repaired locally. If the tool chest is to be repaired at the factory or replaced, Rhino Metals will, at its expense pay for the freight back to the factory. Purchaser must package the tool chest and make it available for a curb side pickup at their expense. The Warranty does not cover any costs for removal or installation of the tool chest or its contents. Personal property in the safe is not covered by the Warranty.

The obligation of Rhino Metals under this Warranty is contingent upon proper use, installation, and maintenance of the tool chest and shall not apply to tool chest or tool chest parts which have been neglected, misused, or exposed to extreme or unusual environments. Any modifying or tampering with the tool chest which alters or affects the it's use or operation voids the warranty.

Without limit, this Warranty specifically excludes any liability for defects or damage caused or increased by the use of unauthorized parts. Upon purchase, the Purchaser must promptly notify Rhino Metals of any defects. The Purchaser's remedies are solely limited to replacing parts or repair and are at the discretion of Rhino Metals. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Locks (if equipped) carry a one year warranty for labor and parts. The warranty does not cover lost keys. Electrical components carry a one year warranty. Paint or powder coat finish and interior are warranted for one year based on proper care and environment.

This Warranty is given in place of all other warranties and assurances, whether expressed or implied, including but not limited to matters of merchantability, quality, or fitness for purpose. Rhino Metals accepts no liability under any circumstances whatsoever, for any incidental or consequential damage or loss suffered by anyone as a result of using or being unable to use the tool chest.